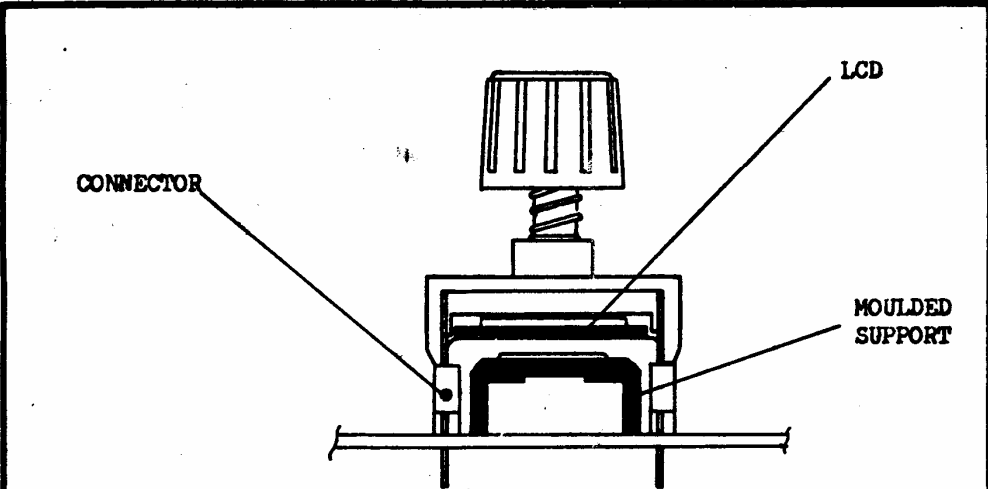


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Item 3 46883-5293	
2018	
Iss.	CHANGE
1	14/12/81
2	41701
BLANK SIZE AND MATL ADDED. 12.1.83	
3	42751
NOTES 2-5 AMENDED. PICTORIALLY MODIFIED. 2.6.83	

ARRANGEMENT AFTER STEP 4

LCD INSERTION INSTRUCTIONS

1. POSITION LCD IN INSERTER EQUALLY DISPOSED ABOUT KNOB.
2. ADJUST PINS OUTWARDS AGAINST INSIDE OF JIG.
3. ALIGN PINS OF LCD WITH HOLES IN CONNECTOR, USING TWEEZERS IF NECESSARY, AND APPLY LIGHT DOWNWARD PRESSURE TO ENGAGE.
4. PLACE SUPPORT UNDER LCD AND PRESS KNOB FIRMLY UNTIL LCD RESTS ON SUPPORT.
5. REMOVE INSERTER AND CHECK ALL PINS ARE ENGAGED.
6. REMOVE ANY PROTECTIVE FILM TOP OF LCD AND FIT MOULDED BEZEL ONTO SUPPORT.

MINIMUM BLANK SIZE  
150 x 170

APP'D. / /	MATERIAL	FINISH	TOLERANCES UNLESS OTHERWISE STATED 0,0 ± 0,5 mm 0,00 ± 0,2 mm
	M.I. LTD. SPEC.	M.I. LTD. SPEC.	
CH'KD. 19/1/82	WHITE PAPER.		
TRACED / /	TITLE LCD INSERTION INSTRUCTIONS	DRAWING NUMBER SH. 1 OF 1 SHTS. B31779-072G	
DRAWN BY 14/12/81	DIMS : IN M.M.	SCALE: 1:1	PRELIM. DWG. No.
	MARCONI INSTRUMENTS LIMITED ST. ALBANS	ENGLAND	ISO A 4

